



**DO NOT** use this machine unless you have received proper instruction and have been qualified in its safe use.



Safety glasses must be worn at all times in work areas.



Long and loose hair must be contained or constrained.



Appropriate footwear with substantial uppers must be worn.



Close fitting, protective clothing or a workshop apron is encouraged.



Rings and jewellery must not be worn.



Hearing protection may be required for some drilling operations.

**Only one person may operate this machine at any one time.**

### PRE-OPERATIONAL SAFETY CHECKS

1. Ensure fixed guards are in place to prevent hands or other parts of the body from entering the trapping space.
2. Guards or safety devices must never be removed or adjusted, except by an authorized person for maintenance purposes.
3. Working parts should be well lubricated and free of rust and dirt.
4. The area around the machine must be adequately lit and kept free of materials, which might cause slips or trips.
5. Be aware of other personnel in the immediate vicinity and ensure the area is clear before using equipment.
6. Familiarise yourself with and check all machine operations and controls.
7. Ensure cutting table is clear of scrap and tools.
8. Faulty equipment must not be used. Immediately report suspect machinery.

### OPERATIONAL SAFETY CHECKS

1. Do not attempt to cut material beyond the capacity of the machine.
2. Never attempt to cut rod, strap or wire with this machine.
3. Use correct lifting procedures when handling large sheets of material.
4. Take extreme care during the initial feeding of the workpiece into the machine.
5. The workpiece should always be held sufficiently far back from the edge being fed into the shear.
6. Ensure fingers and limbs are clear before actuating the shear.
7. Hold material firmly to prevent inaccurate cutting due to creep.
8. When not cutting ensure feet are positioned to avoid contact with the foot operated lever.

### HOUSEKEEPING

1. Remove all off cuts and place them in either in the storage rack or waste bin.
2. Leave the work area in a safe, clean and tidy state.

### POTENTIAL HAZARDS

- Sharp edges and burrs ■ Crush and pinch points ■ Handling metal sheets