



DO NOT use this machine unless you have received proper instruction and have been qualified in its safe use.



Safety glasses must be worn at all times in work areas.



Long and loose hair must be contained or constrained.



Appropriate footwear with substantial uppers must be worn.



Close fitting, protective clothing or a workshop apron is encouraged.



Rings and jewellery must not be worn.



Hearing protection may be required for some drilling operations.

Only one person may operate this machine at any one time.

PRE-OPERATIONAL SAFETY CHECKS

1. Check workspaces and walkways to ensure no slip/trip hazards are present.
2. Ensure you are familiar with the operation of the ON/OFF starter and E-Stop (if fitted).
3. Check the table is set not more than 2mm from disc.
4. Check belts and discs are in a serviceable condition.
5. Operator must be positioned out of direct line of abrasive belt at all times.
6. Ensure dust extraction is on before operating machine.
7. Faulty equipment must not be used. Immediately report suspect machinery.

OPERATIONAL SAFETY CHECKS

1. Allow machine to reach maximum revolutions before operating to avoid overloading.
2. Always place material on the table on the downward side of the disc travel to hold it down on the table surface.
3. Hold material firmly against stops or table before applying pressure on abrasive.
4. Keep fingers clear of disc or belt while sanding.
5. Never leave the machine while it is running.
6. Before making adjustments switch off and bring the machine to a complete standstill.

HOUSEKEEPING

1. Switch off the machine.
2. Leave the machine in a safe, clean and tidy state.

POTENTIAL HAZARDS

- Abrasions
- Burns to skin
- Eye injuries
- Excessive dust
- Unsecured material being flung around

FORBIDDEN

- Attempting to sand very small items
- Attempting to sharpen tools
- Attempting to sand anything not wood or aluminium or plastic